

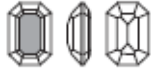
## Part-cut and Uncut Articles

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The standard collection not only includes cut articles but also articles that are only part-cut or uncut.



/1 Only part of the crystal has been cut (e.g. article 5309/1).



/2 Only the table has been cut (e.g. article 4610/2).

/3 The crystal has not been cut, but has pressed facets.



/4 The crystal has not been cut and has no facets (e.g. article 2090/4).

## Sizes

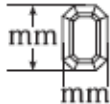
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Various measurement abbreviations are used to classify the jewellery stones.



**PP, SS**

Pearl Plate (PP), Sieve Size or Stone Size (SS) for round crystals. Please also refer to the conversion table located at the back of the Collection ("Open to See Sizes").



**mm**

Metric measurement in millimetres for Fancy Stones and geometric shapes

## Colours

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### Classic Colours and Effects

The classic assortment offers a wide range of crystal colours and effects, including all the classical jewellery colours. Creative grouping of the available colours can achieve combinations that are not only original but also rich in nuances.

### Exclusive Colours and Effects

The exclusive assortment includes crystal colours and effects that guarantee up-to-date trend relevance and are exclusively offered by Swarovski. Each colour, developed in cooperation with international trend agencies, bears the unmistakable hallmark of Swarovski quality and creativity.


An overview of the colour assortment can be found in the front section of the Collection ("Open to See Colours & Effects"). Special colour cards for several product groups are located at the beginning of the chapters.

Vacuum metal coating processes on the surface of the crystal produce either a special surface- or a translucent effect, according to the application methods used. It is possible to apply this process to both plain and coloured crystals. You will find a fold-out overview of the effects assortment in the front section of the Collection ("Open to See Colours & Effects"). Special colour and effect cards for several product groups are also located at the beginning of the chapters.

Please find below a list of all Swarovski effects followed by an explanation of the special vacuum coating processes.


**Surface Effects**

(Vacuum coating on the surface of the crystal)





	<i>Effect Code</i>	<i>Name</i>
	AB	Aurore Boreale
	CAL	Comet Argent Light
	COP	Copper
	DOR	Dorado
	GSHA	Golden Shadow
	HEM	Hematite (only on Jet)
	METBL	Metallic Blue
	METSI	Metallic Silver
	MOL	Moonlight
	NUT	Nut (only on Jet)
	SAT	Satin
	SSHA	Silver Shade
	TRA	Transmission

**Translucent Effects**

(Vacuum coating on the reverse side of the crystal, effect shines through the transparent crystal)

	<i>Effect Code</i>	<i>Name</i>
	BBL	Bermuda Blue
	HEL	Heliotrope
	MBL	Meridian Blue
	SAG	Sage
	SAH	Sahara
	TAB	Tabac
	VL	Vitrail Light
	VM	Vitrail Medium
	VOL	Volcano

**Variations on Surface Effects**

-  **V**  
The effect is used in reverse. A surface effect is used like a translucent effect (e.g. ABV = Aurore Boreale on the back of the crystal) or the reverse (e.g. VMV = Vitrail Medium on the front of the crystal).
-  **Z**  
Only a part of the stone is treated with an effect (e.g. HELZ).
-  **B**  
Effects on three sides of a cube shape (e.g. ABB)
-  **2x**  
Both sides of the stone are treated with an effect (e.g. AB2).

**Special Surface Effects**

Swarovski has been able to achieve various special surface effects by using special chemical and mechanical processes on the surface of the crystals.

<i>Effect Code</i>	<i>Name</i>			
MAT	Matt Finish			
FRO	Frosted			
COS	Cosmojet			
		MAT	FRO	COS

The Matt Finish effect is achieved by performing a chemical matting process on the entire surface of the crystal. Small variations in the size of the articles may occur as a result of this chemical process. The Frosted effect to the surface of the crystal can be achieved by using a mechanical process. Technical experience has shown that this is only possible on Flat Backs Roses. The blackening of single facets of the crystal is possible by using the Cosmojet effect.

## Foiling



Foiling is the process of mirror coating the reverse side of the crystals. With XILION, the new generation of chatons, Swarovski has introduced the exclusive Platinum Foiling which helps to create the never before achieved brilliance and optimal adaptation to varying colours of casings. In addition, products are also offered with an aluminium mirror finish or unfoiled.



### Platinum Foiling (F)

A silver mirror finish that is coated with a platinum coloured protective layer of the highest quality.



### Aluminum Foiling (M)

An aluminium mirror finish is applied using a vacuum coating process.



### Unfoiled (U)

## Hotfix Technology



### Hotfix (HF)

Hotfix technology involves applying specially developed glue onto the reverse side of Flat Backs. The glue, which is extremely flexible, is activated by temperatures between 120°C and 170°C and bonds with the carrier material. The crystal element is permanently fixed onto the carrier material during the cooling off process.

### Hotfix Transparent (HFT)

This variant of the Hotfix technology is a patented bonding agent that is applied to the reverse side of non-mirror finished Flat Backs resulting in an interesting "raindrop" effect during which the crystal takes on the colour of the carrier materials.

### No Hotfix (NoHF)

All Hotfix articles are also available as No Hotfix articles that do not have glue applied onto the reverse side.

## Motives



### Laser Engraved Motives

The motives are created using laser epigraphy. During this process the finest lines on the effect or crystal surface are removed. Laser motives can therefore be used for articles with effects, or for either plain or coloured crystals.



### Screen Printed Motives

Screen printing is a process that allows a motif to be placed onto crystal elements in a range of different colours. (Because of durability concerns, the surface of the crystal displaying the motif should not come into direct contact with the skin or otherwise be treated with a foiling afterwards.)



## Special Productions



We offer the possibility of special productions in addition to the standard collection. Special productions are generally available to all of our customers if they are considered feasible and if our terms and conditions are applied.

Due to technical reasons, the minimum order quantities (MOQs) for special productions are higher than the MOQs for standard articles. Please also note that an additional surcharge will be added if the value of the order per position is below a certain minimum. Please see our price lists for detailed information.

**Special productions can be offered for the following options:**

### Standard Articles with Non-Standard Effects

Minimum order quantities:

- Base quantity unit x1 for Aurore Boreale, Comet Argent Light, Dorado, Golden Shadow, Jet Hematite, Jet Nut, Moonlight, Satin, Transmission, Foiling
- Base quantity unit x5 for Bermuda Blue, Copper, Cosmojet, Frosted, Heliotrope, Matt Finish, Meridian Blue, Metallic Blue, Metallic Silver, Sage, Sahara, Silver Shade, Tabac, Vitrail Light, Vitrail Medium, Volcano, White Opal Sky Blue, White Opal Star Shine

The respective base quantity for loose crystals can be calculated by referring to the product details section of a certain article that is located at the end of each chapter. Information concerning base quantities for semi-finished products can be obtained from your relevant Customer Service.

**Standard Articles in Non-Standard Colours**

Feasibility and base quantity units are available on request. Please contact your relevant Customer Service.

**Standard Articles with Motives**

Feasibility and base quantity units are available on request. Please contact your relevant Customer Service.

**Non-Standard Cuts and Sizes**

Feasibility and base quantity units are available on request. Please contact your relevant Customer Service.

**New Product Development**

Feasibility and base quantity units are available on request. Please contact your relevant Customer Service.

Please note that order quantities for special productions are subject to 10% over- and undersupply.

**Lead time**

Subject to confirmation by Customer Service

**Exclusivity**

Please note that by placing an order for a special design, cut or colour this does not grant that customer an exclusive production of this design, cut or colour.